



THE HYC-CCL-XR 350 TON SLIP TYPE ELEVATOR OPERATING PROCEDURE MANUAL

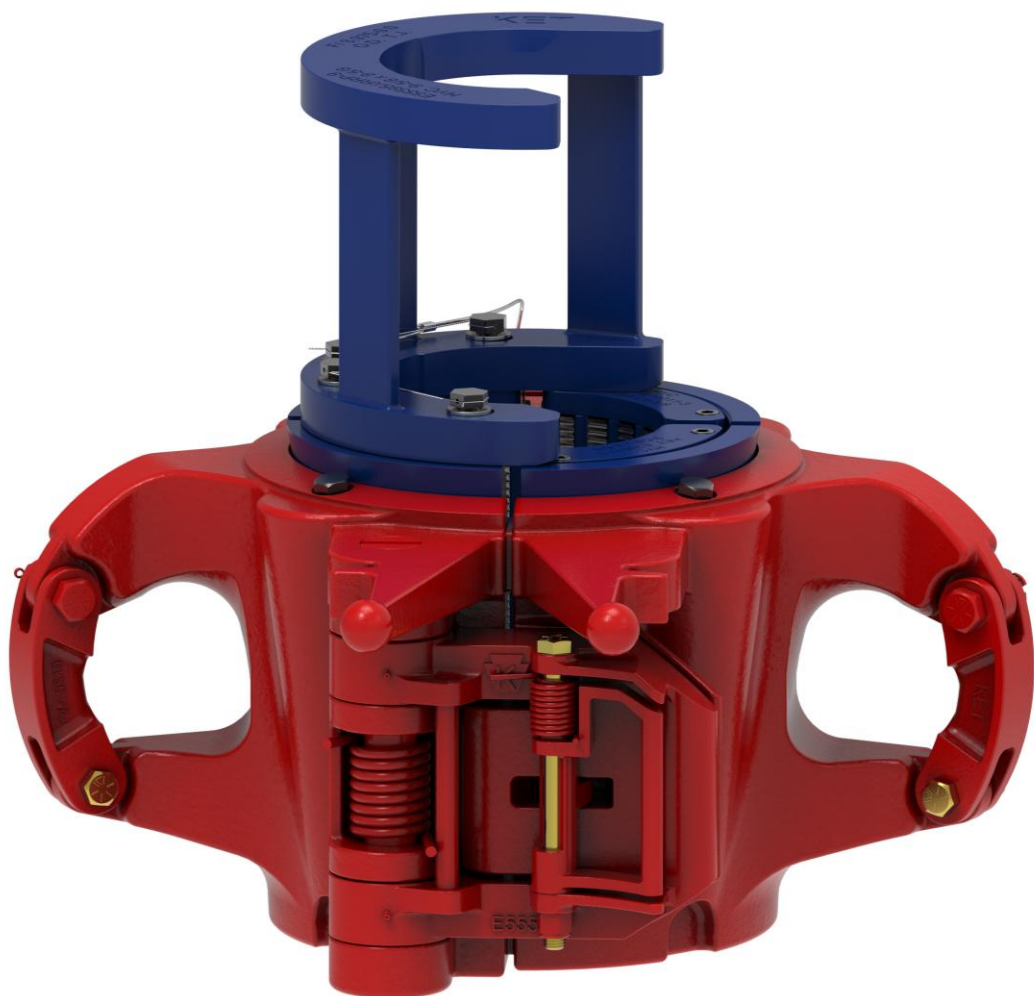


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"HYC-CC" SERIES ELEVATOR

SAFETY INSTRUCTIONS

The most important safety device for this tool is **YOU**. Your good judgment is the best protection against injury.

⚠ WARNING



To reduce the risk of injury, everyone using, installing, performing maintenance, changing accessories on, or working near this tool must read and understand these instructions before performing any such task.

Operating Hazards

⚠WARNING: Do not overload the elevator. Overloading the recommended rating could cause series injury or death.

⚠WARNING: Check the latch for proper engagement. A malfunctioning latch could cause the elevator to unexpectedly unlatch or not latch at all and could result in injury or death.

⚠WARNING: Always insure that the elevator and slips are correct for the tubular it is to be used on. Failure to use the proper elevator and slips could result in injury or death.

⚠WARNING: Always ensure that the tool joint or collar O.D. of the pipe is correct. Failure to maintain adequate contact area could result in injury or death.

⚠WARNING: To prevent injury or elevator malfunction, inspect the elevator slips, inserts, setting plate, retainer plate, retainer screws, slip bolts, setting plate bolts, bushings, latch, hinge pin, and latch pin regularly for wear. Failure to inspect these parts could cause injury or death.

⚠WARNING: Do not use undersized pipe. Using undersized pipe could cause an inadequate load bearing area and uneven stress distribution. Both of which may result in injury or death.

⚠WARNING: Do not use the elevator if the latch or latch lock pin is malfunctioning. Latch or latch lock pin failure, may result in injury or death.

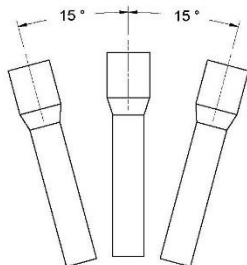
⚠WARNING: All warning labels attached to the equipment must be observed. The warning labels must be present on the tool. Do not remove the labels. If they are missing, replacing is mandatory.

⚠WARNING: The company operating the tool is responsible for issuing work instructions for safe and proper use of the equipment.

⚠WARNING: The operating company is responsible for verifying that any personnel operating, servicing, inspecting, or otherwise involved with the use of the tool must be properly trained correctly.

⚠WARNING: Do not use oversized pipe. Using oversized pipe could make it difficult or impossible to properly latch the elevator.

Vertical / Non-vertical Lifting



Vertical lifting is considered vertical $\pm 15^\circ$



Non-vertical lifting is considered $\leq 75^\circ$ as max. from horizon.

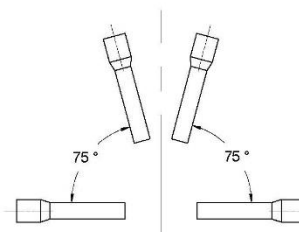


Figure 1

DO NOT DISCARD – GIVE TO USER

Keystone ENERGY TOOLS

"HYC-CC" SERIES ELEVATOR

SAFETY INSTRUCTIONS

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Workplace Hazards

⚠WARNING: keep hands/fingers clear of the elevator bore when installing the elevator around the pipe.

⚠WARNING: Always use the proper tools and wear eye, head, hand, and foot protection when servicing this elevator.

⚠WARNING: Maintain a balanced body position and secure footing.

⚠WARNING: For professional use only.



Read Operation manual before use.



Pay attention: do not place your hands between moving parts.



DO NOT lift from this area.



Be careful when lifting from these areas.

Maintenance Hazards

⚠WARNING: Use only Keystone Energy Tool components on equipment. Failure to do so may affect the correct functioning of the tool and may cause injury or death.

⚠WARNING: KET equipment is made of cast alloy heat treated steel and should never be welded on in the field. Improper welding can cause cracks or brittleness in the castings which could result in drastic weakening or failure of the equipment. Any welding or machining must be performed by an authorized KET or API certified repair center.

⚠WARNING: Improper welding and/or re-machining of cast alloy heat treated steel can cause personnel injury, property damage, or death.



DO NOT DISCARD – GIVE TO USER **Keystone** ENERGY TOOLS

1.0 Introduction

This technical manual contains operation and maintenance instructions for Keystone “HYC-CC” series, slip-type, center latch, manual elevator with assembly drawings and complete parts breakdown. It provides a guide for proper field use, disassembling, and repair.

The Keystone “HYC-CC-XR” series elevator is designed to be used on casing with smaller diameter couplings that is not possible with a traditional side door elevators.

With a casing specific riser setting plate made to your exact casing requirements, the riser setting plate, acting like a traditional setting plate, except the casing encounters the top riser plate, setting the slips low enough ensuring full insert contact on the casing and not the coupling.

They are balanced making them easy to handle and easy to latch on and take off at any point below the collar. The “HYC-CC-XR” series elevator incorporates a four-slip interlocking gripping mechanism assuring of uniform grip with minimum marking to the tubular. All Keystone elevators are made up of high alloy, heat treated, steel construction, and designed to meet or exceed API specifications.

The “HYC-CC-XR” series elevator include safety features such as guarded operating handles to help prevent accidents to operators and an extra handle at the rear of the elevator for easier, safer operation.

The “HYC-CC-XR” elevators incorporate a latch and safety latch lock combination. The size range of the “HYC” series elevator is as illustrated in the table provided. **See figure 1**

Model	Tons	Range
HYC-CC-XR	300	8 5/8" - 10 3/4"

Figure 1

NOTE: WARNING labels have been installed at critical areas on the tool. Familiarize yourself with their message and locations before proceeding to operate equipment.

See Safety Instructions Page 4

⚠WARNING: During use, the elevator should never be run into the tool joints or couplings inducing any type of shock load into the equipment. Shock loads are an impact-type force applied over a short instant of time. In shock loading, the energy of the applied force is ultimately absorbed, or transferred, to the elevator designed to resist the force. The application of shock loads to an elevator can cause shock/fatigue stress loading potentially resulting in premature stress/fatigue failure.



CE Marking

The tool complies with the Machinery Directive 98/37/EC and 2006/42/EC

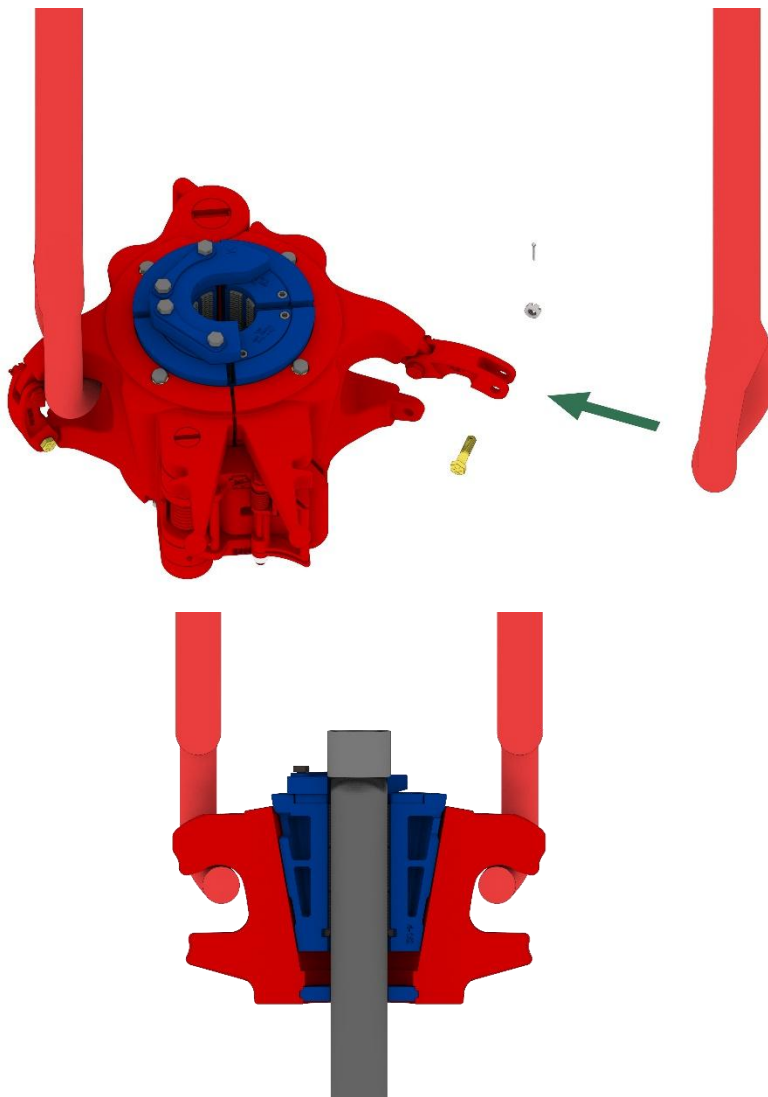
This operating manual is a part of the technical documentation for the product.

The EC Declaration of Conformity is delivered together with the product. Keep these instructions and the associated documents for later use.

2.0 Installation

As with any manual operated elevator, the “HYC” series elevator is easily installed on the links. Before installing ensure that the correct size of elevator, slip assembly, setting ring, and inserts are installed for the tubular being run. After using a tugger line or cat line to lift the elevator onto the rig floor and position it next to the rotary table, perform the following procedure:

- ▶ Remove cotter pins and nuts from the bottom link block bolts and then remove the bolts from the elevator.
- ▶ Lift the bottom of the link blocks and hook the small end of the links through the link blocks and link arms.
- ▶ Lower the link blocks and re-install the link block bolts, nuts and cotter pins.



3.0 Operation

Operation of the elevator is straight forward. The door is opened by gripping the latch lock and pulling outward. This automatically releases the latch and latch lock assembly so the elevator can be positioned on the pipe. When the elevator is properly closed around the pipe, the latch locks automatically (see caution). The slips set when the elevator is raised and the riser setting ring makes contact with the collar which pushes the slips down in the elevator bore. To open the elevator, ensure that there is no load on the elevator and that the slips are not under any load, then simply pull the latch lock handle out and swing the elevator halves apart. When making or breaking connections always ensure that the slips are released (in the raised position). Once the connection is finished then the load can be re-applied.

NEVER ROTATE PIPE WITH THE SLIPS SET

- ▶ “HYC-XR” series elevators should only be used with the proper size setting ring and inserts for the tubular they are being used on.
- ▶ Elevators are manufactured to operate at rated capacity in a vertical direction. When used to pick up or lay down a single joint of pipe in a non-vertical position, the operator must ensure that the latch, safety latch & latch springs are in good working order and that the elevator is fully latched. Prior to hoisting with the elevator from any position, it is necessary to ensure that the elevator is completely installed around the pipe and that the latches are properly engaged. Failure to do this could result in serious injury.
- ▶ Be sure to use the handles provided for operating the elevator. Keep hands and fingers clear of the elevator bore when installing the elevator on the tool joint.
- ▶ Make sure all slip segments are free and in the up position when latching the elevator. If any of the segments are stuck in the down position, the elevator will not close properly.
- ▶ Oversized pipe could cause difficulties in latching or possibly result in the elevator latching partially or not at all. Undersized pipe will cause the slips to not set properly and possibly allow the tool joint to slip through the elevator.
- ▶ Always inspect the inserts and setting ring for proper size and wear, a wrong size or worn riser setting ring or inserts could allow the pipe to become wedged or fall through the elevator.
- ▶ Inspect the bore, latch, latch pin and hinge pin regularly for wear.
- ▶ Make sure link block bolts are retained with nuts and cotter pins.

4.0 Maintenance & Inspection

PRACTICE SAFETY AT ALL TIMES WHEN SERVICING THE EQUIPMENT AND USE APPROVED SAFETY METHODS, MATERIAL AND TOOLS. ALWAYS WEAR PROTECTIVE GEAR FOR EYES, HEAD, AND HANDS.

TO INSURE OPTIMUM PERFORMANCE FROM THE “Y” SERIES ELEVATORS, THE FOLLOWING CHECKS SHOULD BE PERFORMED BY A PERSON KNOWLEDGEABLE OF THE EQUIPMENT AND ITS FUNCTION, A MINIMUM OF:

DAILY:

- ▶ Visually inspect for cracks, loose fits or connections, elongation of parts, and other signs of wear, corrosion or overloading.
- ▶ Loose or missing components, deterioration, proper lubrication, and adjustment.
- ▶ Check for worn hinge pin, latch pin, and latch lock pin. These may inhibit proper closing of the door and latch lock engagement.
- ▶ Check slip springs, rubber bushings, inserts for wear.
- ▶ Check slip setting ring for wear and damage in the setting area.
- ▶ Check for proper operation of latch stop mechanism. The latch should not stop against door when closed but have no more than $\frac{1}{4}$ " of standoff from the door.
- ▶ Check springs for damage or lack of tension.
- ▶ Check link block bolts for nuts and cotter pins.

***Note: After every job, a full NDT inspection of the setting plate should be completed. If any indications are found the setting plate is no longer acceptable for continued use.**

EVERY 6 MONTHS:

- ▶ This inspection should include everything that is done in the daily inspection plus.
- ▶ A full NDT inspection of all primary-load carrying components as defined by the manufacturer.
- ▶ Inspect for excessive wear, cracks, flaws and deformations.

To perform the 6 month inspection all foreign material such as dirt, paint, grease, oil, scale, etc. shall be removed from the elevator by a suitable method of either, grit blasting, or paint stripping and steam cleaning.

FREQUENCY OF INSPECTIONS:

The owner/user of the equipment should develop schedules of inspection based upon experience, the manufactures recommendations, and one or more of the following factors.

- | | |
|---------------------------|-----------------|
| ▶ Environment | ▶ Testing |
| ▶ Load cycles | ▶ Repairs |
| ▶ Regulatory requirements | ▶ Remanufacture |
| ▶ Operating time | |

4.0 Maintenance & Inspection

Lubricate the elevator regularly during usage and when in storage to prevent corrosion. Use an extreme pressure, multi-purpose, lithium base grease of no. 1 or no. 2 consistency and multi-weight motor oil. When the elevator is in use, lubricate according to the following schedule.

*****When greasing of pins make sure the pump grease until it comes out of both ends.*****

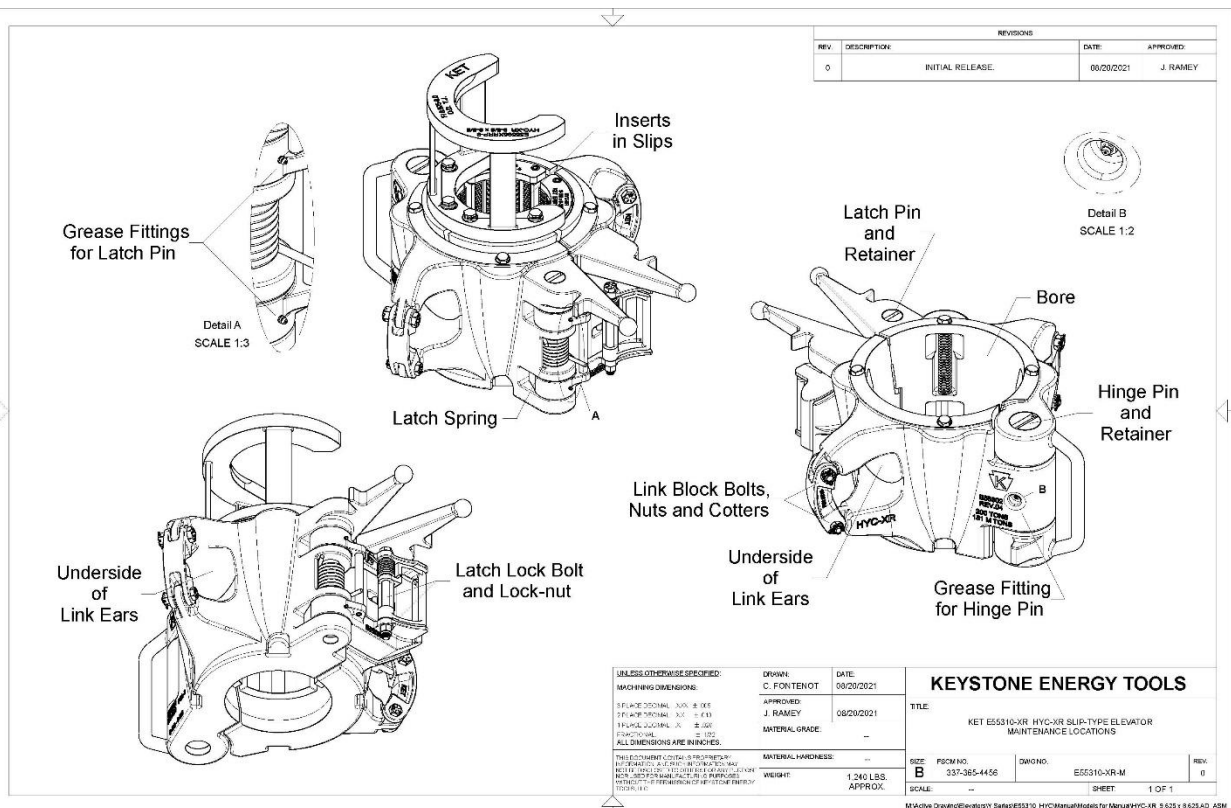
DAILY:

- ▶ Grease hinge pin
- ▶ Lubricate latch pin and latch lock pin
- ▶ Grease underside of the lifting eyes
- ▶ Check link block bolts for nuts and cotter pins

WEEKLY:

- ▶ Brush Grease on springs
- ▶ Grease link retainer fasteners
- ▶ Check link block bolts for nuts and cotter pins
- ▶ Grease Bore
- ▶ Grease the backs of the slips

Maintenance Locations



Keystone ENERGY TOOLS

5.0 Repair & Critical Areas

All “HYC-CC-XR” series elevators are designed with incorporated lock bars to retain the hinge & latch pins.

INSERT REPLACEMENT

Always wear eye protection when removing or replacing inserts to protect against chip fragments.

TO REMOVE WORN INSERTS OR CHANGE SIZES:

- ▶ Remove the riser slip setting ring, bushings, and insert retainer plates.
- ▶ Using a brass punch and hammer, drive out the inserts from the bottom of the slip.
- ▶ Clean and grease the insert slots before installing new inserts.

Important: Install the correct size inserts for the casing used.

SLIP INSERTION AND REMOVAL:

- ▶ Open the elevator fully and clean the slip taper and spring pockets.
- ▶ Clean the slips if necessary and grease the taper portion of the slip body.
- ▶ Insert the slip springs into the spring pocket leaving the inner edge of the spring exposed.
- ▶ Starting on the left side of the elevator and proceeding counter clockwise, insert assembled slip bodies into the elevator one at a time. Compress the edge of the slip spring with the bottom of the top lug on the slip back and ease it into the upper spring pocket.
- ▶ Then insert the slip retaining pin or bolt through the top of the elevator, slip body lug and into the slip spring. Do not insert the pin or bolt completely through the spring until both pins retain their respective slip body and slip spring.

- ▶ Once both slip pins or bolts are in place then screw retaining bolts into place.
- ▶ Make sure the proper size of inserts are loaded into the slip segments and then place an insert retainer plate into each slip.
- ▶ Place the riser slip setting ring over the slips on the left hand side of the elevator. Attach the slip setting ring to the slip segments with rubber bushings, washers and setting plate bolts. (Note: the setting ring must be placed on the left side of the elevator to avoid obstructing the casing entering the elevator).
- ▶ Secure the insert retainer plates with the insert retainer screws on the right side of the elevator.
- ▶ Tighten all insert retainer screws. Then tighten the riser setting plate bolts leaving approximately 1/16 inch play between the riser slip setting ring and its corresponding insert retainer plate as provided by the bushing. (Important: all setting plate bolts and insert retainer screws retaining the slip setting ring and insert retainers must be secured with safety wire to keep them from backing out. Stainless Steel 3/32” safety wire is (recommended). **(See Figure 2)**)
- ▶ The riser setting plate must be secured with a cable to the rear handle of the elevator. This will prevent the riser plate from falling to the rig floor if the setting plate bolts were sheared off. **(See Figure 3)**

Important: Never exceed 20 ft. lbs. on setting plate bolt torque. Failure to do so can result in injury or death.

TO PREVENT JAMMING, CHECK EACH PAIR OF SLIP BODIES FOR THE FOLLOWING:

- ▶ Free movement of slip body on guide pin.
- ▶ No interface of slip guide lug in spring recess slots.
- ▶ A gap between the slips when they are set and fully compressed.

For slip removal, the top guide plate, slip setting ring, and slip retaining bolt must be removed from the elevator.

5.0 Repair & Critical Areas

“HYC” SERIES DISASSEMBLE PROCEDURE

- ▶ “HYC” series latch pins are retained by dowel pins that must be removed before driving out latch pin. Drive out latch pin from bottom of elevator.
- ▶ To remove the latch lock pin, remove dowel pins and drive out latch lock pin. Remove cotter key and drive out the latch lock pin.
- ▶ Remove the hinge pin by driving it out from the bottom of the elevator, shearing the lock bar in the process and remove the latch pin in the same manner. As an alternative method, the lock bar can be drilled in the center, then split by using a chisel and removed. In either case the lock bar must be discarded.
- ▶ To remove the link block, remove cotter keys from the link block bolts and unscrew link lock bolts.
- ▶ If the door lug pin is damaged, drive or press it out from the bottom of the lug.
- ▶ Inspect all parts for damage, wear, and cracks and replace as required. It is recommended that the springs be replaced at this time.
- ▶ Reassembling is the reverse of disassembling.
- ▶ Install new lock bars and or dowel pins on hinge & latch pins.
- ▶ After assembly, ensure that full spring tension is available to close the latch & latch lock. The latch spring should contact the latch cam and or latch stop which in turn transmits the spring force to the latch.
- ▶ Check the latch for proper engagement with the door lug pin by holding the body and door apart (such that the latch contacts the lug on the door) and attempt to pry the latch open. After minimal travel of the latch the hook on the latch lock should engage with the door lug pin stopping the travel of the latch.
- ▶ Check link block bolts, nuts, & cotter pins

KEYSTONE ENERGY TOOLS, FACTORY TOOL REPAIR.

Worn or damaged elevators are returned to like new condition with factory repair procedures based upon API 8B Specification. When tools are received for repair, they are disassembled, dimensionally checked and undergo a magnetic particle inspection. Worn areas are repaired by welding or replacing with new parts, and then heat-treated to original hardness specifications. They are proof load tested and undergo another magnetic particle inspection 24 hours after load test. They are then reassembled, functionally tested and re-certified.

CAUTION:

- ▶ Do not use any elevator if the latch and latch lock do not function properly.
- ▶ Use only parts manufactured and sold by Keystone Energy Tools or one of KET's authorized distributors.
- ▶ Re-machining and re-heat treating should be performed only by KET or at a KET approved repair facility. Improper machining could result in increased stress or improper alignment of the component parts. Either condition could be hazardous to personnel and equipment.
- ▶ Due to the complex metallurgy used in KET elevators, welding should be done only at KET or a KET approved repair facility.
- ▶ Bodies, doors, and latches are specifically matched by KET professionals. For this reason, a body, door and or latch from one elevator should never be exchanged with parts from another elevator.
- ▶ Always wear eye protection and the proper clothing when grinding, striking, or handling parts.
- ▶ Make sure link block bolts have nuts and cotter pins.
- ▶ If the load rating of the elevator is ever exceeded for any reason the elevator should immediately be removed from service and returned to the manufacturer for evaluation.

5.0 Repair & Critical Areas

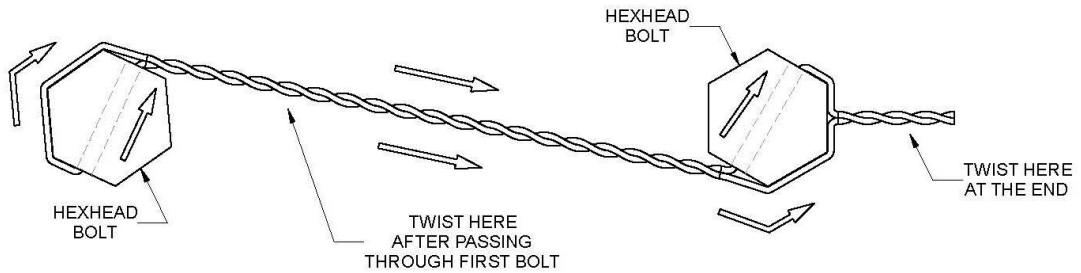


Figure 2

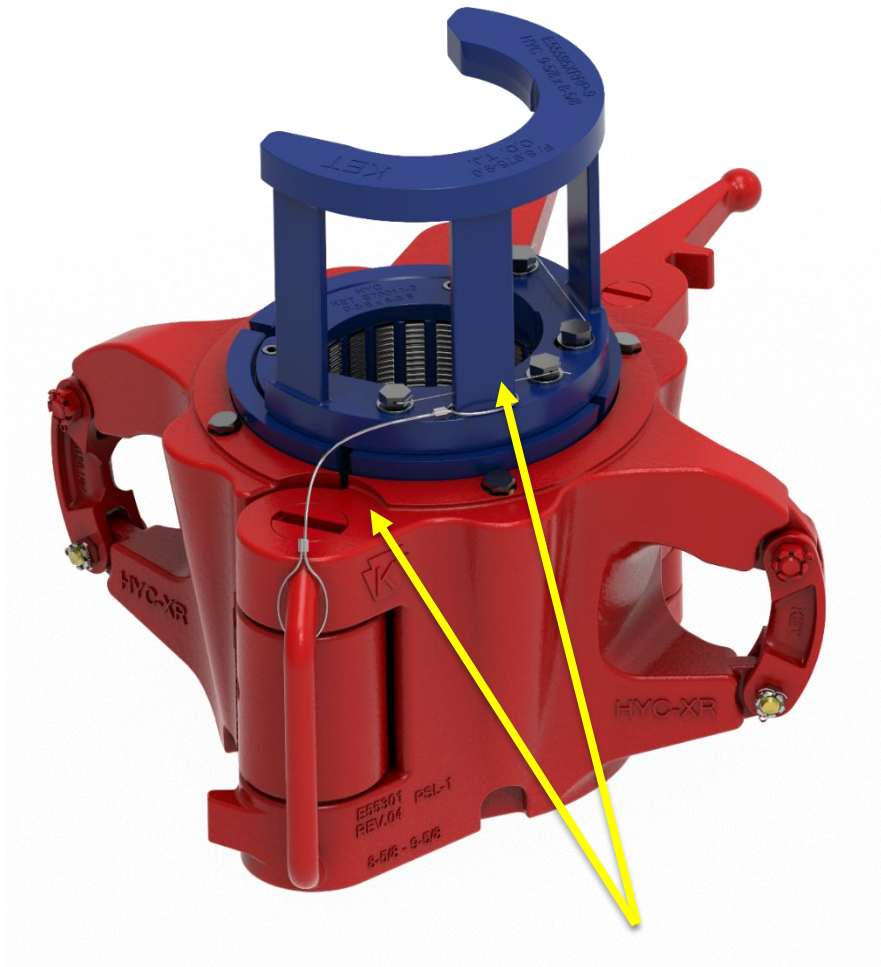
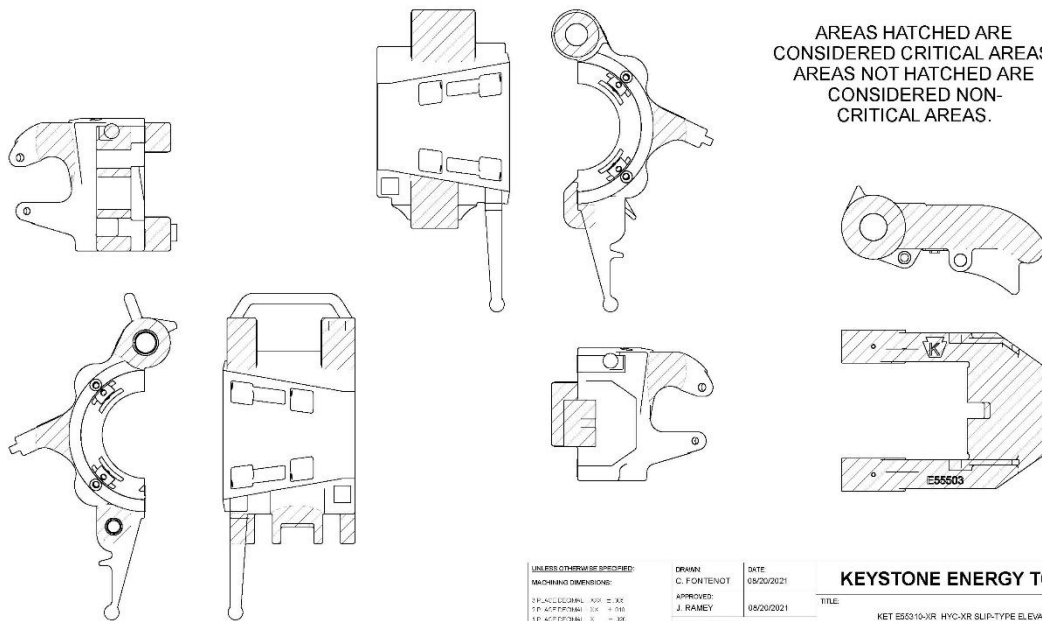


Figure 3

Safety Wire is securing the Riser Setting Plate to the rear handle of the elevator.

5.0 Repair Critical Areas

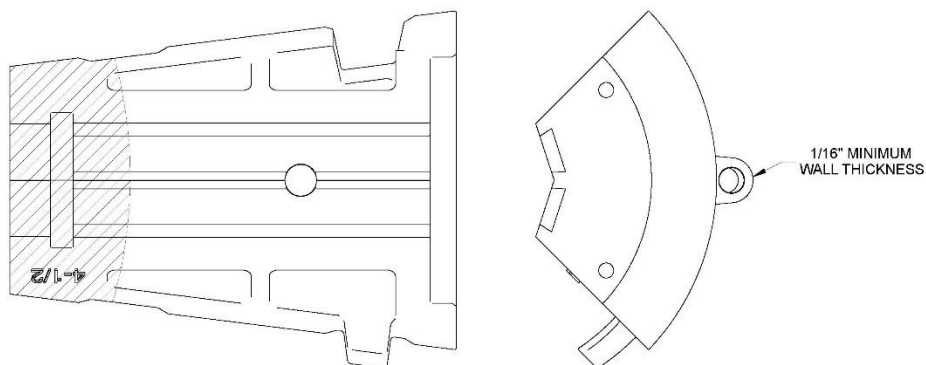


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0	INITIAL RELEASE.	08/20/2021	J. RAMEY

AREAS HATCHED ARE
CONSIDERED CRITICAL AREAS.
AREAS NOT HATCHED ARE
CONSIDERED NON-
CRITICAL AREAS.

MANUFACTURING INFORMATION SPECIFIED: MATERIALS DIMENSIONS: 2P-AC-CORROSION: 30 x 200 2P-AC-CORROSION: 30 x 100 2P-AC-CORROSION: 30 x 50 2P-AC-CORROSION: 30 x 50 2P-AC-CORROSION: 30 x 50 2P-AC-CORROSION: 30 x 50		DRAWN: C. F. FORTENOT DATE: 05/20/2021 APPROVED: J. RAMEY DATE: 05/20/2021 MATERIAL GROUP: MS-04		KEYSTONE ENERGY TOOLS TITLE: KE-55310-JR-HVC-YR-SLIP-TYPE ELEVATOR CRITICAL AREAS	
THE SIGNATURE AND COMPANY PROPERTY OF THE PERSON OR COMPANY DESIGNATED BY THE SIGNATURE IS HEREBY CERTIFIED TO BE THE PROPERTY OF THE PERSON OR COMPANY DESIGNATED BY THE SIGNATURE.		MATERIAL DIMENSIONS: BHH 280-310 WEIGHT: 337-005-4450 SIGN: [Signature]		DWGNO: 55310-JR-KR-C REV: 1 OF 1	

M1Active DrawingElevatorsW SeriesE56310 HYCE56603 HYC LatchE55503 HYC Latch AD_PRT



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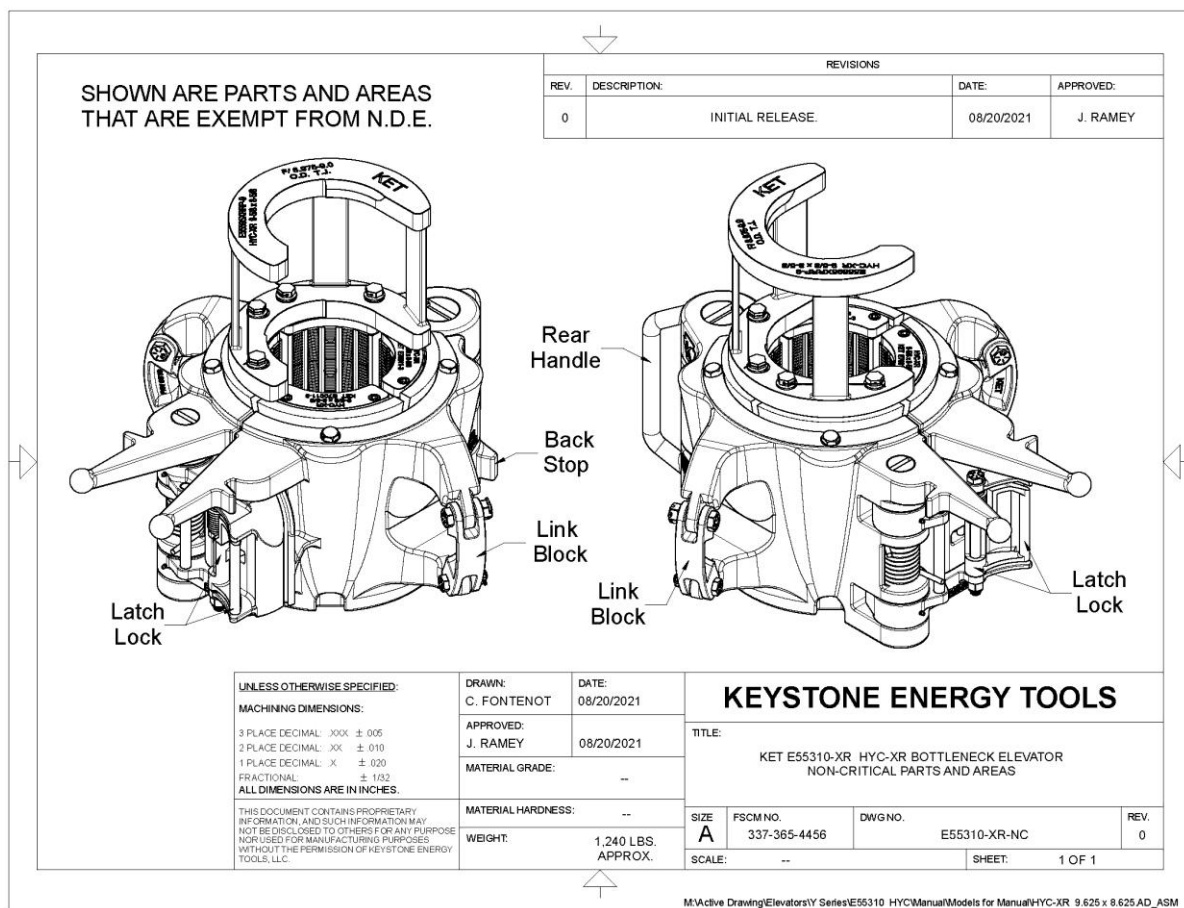
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0	INITIAL RELEASE	02/02/2021	J. RAMEY

UNLESS OTHERWISE SPECIFIED: FABRICATING DIMENSIONS:		DRAWN: C. FORTENOT DATE: 02/02/2021 APPROVED: J. RAMEY 02/02/2021		TITLE: KEYSTONE ENERGY TOLLS KET H'YIC SLP SEGMENT CRITICAL AREAS	
1/8" MIN THK. MS. - 3000 & 3010 2" MIN. LUG WELD - 3000 & 3010 1/8" MIN. THK. MS. - 3010 1/8" MIN. THK. MS. - 3010 ALL DIMENSIONS ARE IN INCHES		MATERIAL GRADE: MS-1004 MATERIAL HANDBOOK: ENH 200-318 WEIGHT:		SIZE: B POUNDS: 337-305-4450 DRAWING: ES5511-C REV:	

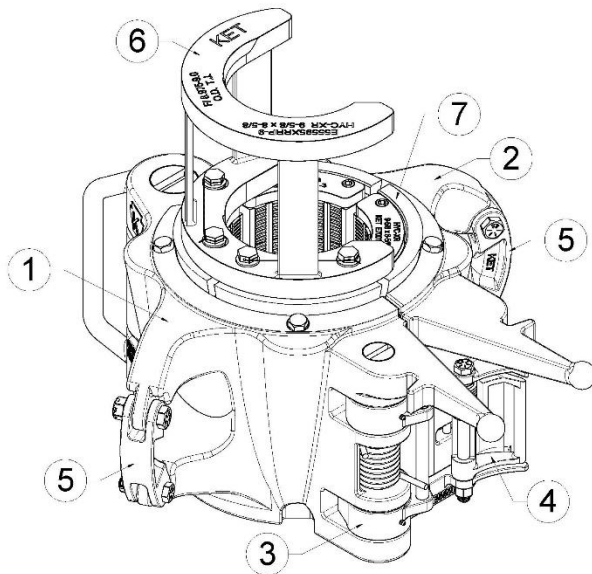
M14 Active Drawing/Elevation/XY Setup/E55310 HYC/For Rendering/4.5 HYC Slip Segment for Rendering/AC_PRT

6.0 Non-Critical Areas

The below illustration shows the parts of the assembly that are exempt from volumetric examination.



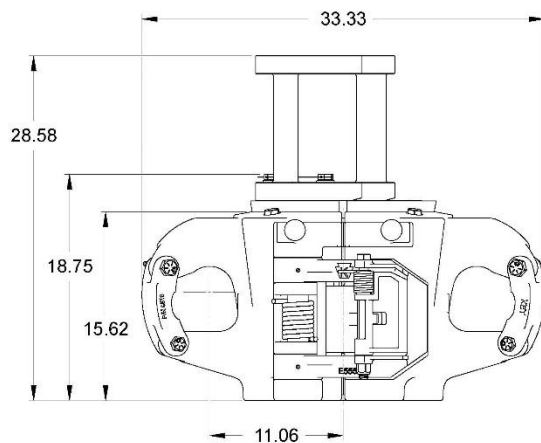
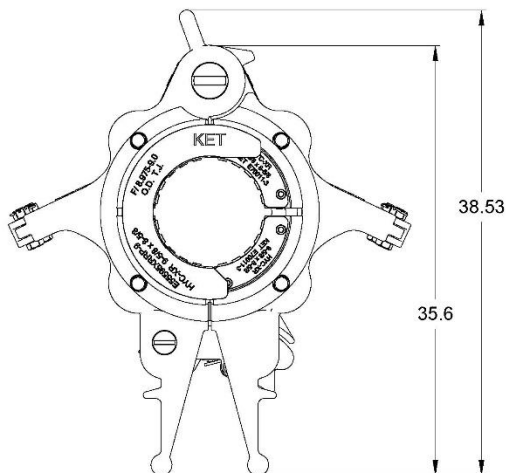
6.0 Technical Drawings



1. ELEVATOR BODY
2. ELEVATOR DOOR
3. LATCH
4. LATCH LOCK
5. LINK BLOCK
6. RISER SETTING RING
7. SLIP ASSEMBLY (x4)

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UNLESS OTHERWISE SPECIFIED: MACHINING DIMENSIONS:		DRAWN: C. FORTENOT	DATE: 08/20/2021	KEYSTONE ELEVATOR TOOLS	
2X-ALL DIMENSIONS TO BE 0.005 2X-ALL DIMENSIONS TO BE 0.010 2X-ALL DIMENSIONS TO BE 0.015 2X-ALL DIMENSIONS TO BE 0.020 ALL DIMENSIONS ARE DECIMALS		APPROVED: J. RAMEY	08/20/2021	TITLE:	KET E5510-XR HYD-XR SLIP-TYPE ELEVATOR MAIN COMPONENTS
THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF KEYSTONE ELEVATOR TOOLS, INC. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM KEYSTONE ELEVATOR TOOLS, INC.		MATERIAL: 4045	--		
MATERIAL HARDNESS:				SIZE: B	REV: 0
WEIGHT:		1,340.15 APPROX.		DRAWING: E5510-XR-A	
		337.305-4456		SCALE:	
				SHEET:	1 OF 1



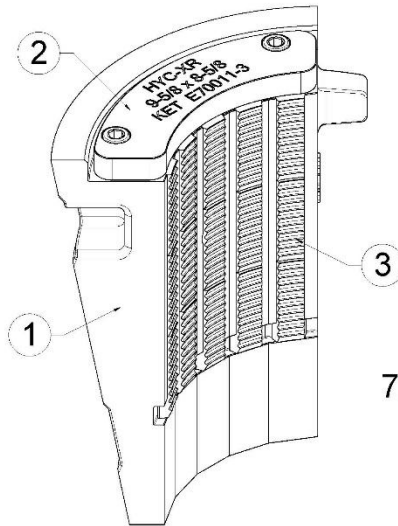
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VALUES OTHER THAN SPECIFIED:		DATE:	KEYSTONE ENERGY TOLLS		
MACHINE DIMENSIONS:		C. FOR NOTEN:			09/20/2021
APPROVED:		J. RAMEY			08/20/2021
MATERIAL GRADE:		---			
ALL DIMENSIONS ARE IN INCHES.		MATERIAL HARDNESS:		TITLE KEY ES5310-XR HYD-XR SLIP-TYPE ELEVATOR APPROXIMATE SIZE DIMENSIONS	
FOR ORDERING, SEE THE FOLLOWING 1. P. 20-11-001-001, 20-11-001, 20-11-001 2. P. 20-11-001-001, 20-11-001, 20-11-001 3. P. 20-11-001-001, 20-11-001, 20-11-001 4. P. 20-11-001-001, 20-11-001, 20-11-001 5. P. 20-11-001-001, 20-11-001, 20-11-001 6. P. 20-11-001-001, 20-11-001, 20-11-001 7. P. 20-11-001-001, 20-11-001, 20-11-001 8. P. 20-11-001-001, 20-11-001, 20-11-001 9. P. 20-11-001-001, 20-11-001, 20-11-001 10. P. 20-11-001-001, 20-11-001, 20-11-001 11. P. 20-11-001-001, 20-11-001, 20-11-001 12. P. 20-11-001-001, 20-11-001, 20-11-001 13. P. 20-11-001-001, 20-11-001, 20-11-001 14. P. 20-11-001-001, 20-11-001, 20-11-001 15. P. 20-11-001-001, 20-11-001, 20-11-001 16. P. 20-11-001-001, 20-11-001, 20-11-001 17. P. 20-11-001-001, 20-11-001, 20-11-001 18. P. 20-11-001-001, 20-11-001, 20-11-001 19. P. 20-11-001-001, 20-11-001, 20-11-001 20. P. 20-11-001-001, 20-11-001, 20-11-001 21. P. 20-11-001-001, 20-11-001, 20-11-001 22. P. 20-11-001-001, 20-11-001, 20-11-001 23. P. 20-11-001-001, 20-11-001, 20-11-001 24. P. 20-11-001-001, 20-11-001, 20-11-001 25. P. 20-11-001-001, 20-11-001, 20-11-001 26. P. 20-11-001-001, 20-11-001, 20-11-001 27. P. 20-11-001-001, 20-11-001, 20-11-001 28. P. 20-11-001-001, 20-11-001, 20-11-001 29. P. 20-11-001-001, 20-11-001, 20-11-001 30. P. 20-11-001-001, 20-11-001, 20-11-001 31. P. 20-11-001-001, 20-11-001, 20-11-001 32. P. 20-11-001-001, 20-11-001, 20-11-001 33. P. 20-11-001-001, 20-11-001, 20-11-001 34. P. 20-11-001-001, 20-11-001, 20-11-001 35. P. 20-11-001-001, 20-11-001, 20-11-001 36. P. 20-11-001-001, 20-11-001, 20-11-001 37. P. 20-11-001-001, 20-11-001, 20-11-001 38. P. 20-11-001-001, 20-11-001, 20-11-001 39. P. 20-11-001-001, 20-11-001, 20-11-001 40. P. 20-11-001-001, 20-11-001, 20-11-001 41. P. 20-11-001-001, 20-11-001, 20-11-001 42. P. 20-11-001-001, 20-11-001, 20-11-001 43. P. 20-11-001-001, 20-11-001, 20-11-001 44. P. 20-11-001-001, 20-11-001, 20-11-001 45. P. 20-11-001-001, 20-11-001, 20-11-001 46. P. 20-11-001-001, 20-11-001, 20-11-001 47. P. 20-11-001-001, 20-11-001, 20-11-001 48. P. 20-11-001-001, 20-11-001, 20-11-001 49. P. 20-11-001-001, 20-11-001, 20-11-001 50. P. 20-11-001-001, 20-11-001, 20-11-001 51. P. 20-11-001-001, 20-11-001, 20-11-001 52. P. 20-11-001-001, 20-11-001, 20-11-001 53. P. 20-11-001-001, 20-11-001, 20-11-001 54. P. 20-11-001-001, 20-11-001, 20-11-001 55. P. 20-11-001-001, 20-11-001, 20-11-001 56. P. 20-11-001-001, 20-11-001, 20-11-001 57. P. 20-11-001-001, 20-11-001, 20-11-001 58. P. 20-11-001-001, 20-11-001, 20-11-001 59. P. 20-11-001-001, 20-11-001, 20-11-001 60. P. 20-11-001-001, 20-11-001, 20-11-001 61. P. 20-11-001-001, 20-11-001, 20-11-001 62. P. 20-11-001-001, 20-11-001, 20-11-001 63. P. 20-11-001-001, 20-11-001, 20-11-001 64. P. 20-11-001-001, 20-11-001, 20-11-001 65. P. 20-11-001-001, 20-11-001, 20-11-001 66. P. 20-11-001-001, 20-11-001, 20-11-001 67. P. 20-11-001-001, 20-11-001, 20-11-001 68. P. 20-11-001-001, 20-11-001, 20-11-001 69. P. 20-11-001-001, 20-11-001, 20-11-001 70. P. 20-11-001-001, 20-11-001, 20-11-001 71. P. 20-11-001-001, 20-11-001, 20-11-001 72. P. 20-11-001-001, 20-11-001, 20-11-001 73. P. 20-11-001-001, 20-11-001, 20-11-001 74. P. 20-11-001-001, 20-11-001, 20-11-001 75. P. 20-11-001-001, 20-11-001, 20-11-001 76. P. 20-11-001-001, 20-11-001, 20-11-001 77. P. 20-11-001-001, 20-11-001, 20-11-001 78. P. 20-11-001-001, 20-11-001, 20-11-001 79. P. 20-11-001-001, 20-11-001, 20-11-001 80. P. 20-11-001-001, 20-11-001, 20-11-001 81. P. 20-11-001-001, 20-11-001, 20-11-001 82. P. 20-11-001-001, 20-11-001, 20-11-001 83. P. 20-11-001-001, 20-11-001, 20-11-001 84. P. 20-11-001-001, 20-11-001, 20-11-001 85. P. 20-11-001-001, 20-11-001, 20-11-001 86. P. 20-11-001-001, 20-11-001, 20-11-001 87. P. 20-11-001-001, 20-11-001, 20-11-001 88. P. 20-11-001-001, 20-11-001, 20-11-001 89. P. 20-11-001-001, 20-11-001, 20-11-001 90. P. 20-11-001-001, 20-11-001, 20-11-001 91. P. 20-11-001-001, 20-11-001, 20-11-001 92. P. 20-11-001-001, 20-11-001, 20-11-001 93. P. 20-11-001-001, 20-11-001, 20-11-001 94. P. 20-11-001-001, 20-11-001, 20-11-001 95. P. 20-11-001-001, 20-11-001, 20-11-001 96. P. 20-11-001-001, 20-11-001, 20-11-001 97. P. 20-11-001-001, 20-11-001, 20-11-001 98. P. 20-11-001-001, 20-11-001, 20-11-001 99. P. 20-11-001-001, 20-11-001, 20-11-001 100. P. 20-11-001-001, 20-11-001, 20-11-001		REV			
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M/Acme Drawing/Elevator/XY Series/E66310 HYC/Manual/Models for Manual/HYC-XR 5.625 x 5.625 AD ASM

6.0 Technical Drawings

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
0	INITIAL RELEASE	06/20/2021	J. RAMEY



1. SLIP SEGMENT
2. INSERT RETAINER
3. INSERT (x15)

7.625" - 9.625"

UNLESS OTHERWISE SPECIFIED:

MACHINING DIMENSIONS:

FRACTIONAL: 2008 3.435

FRACTIONAL: 204 2.619

FRACTIONAL: 20 8.435

FRACTIONAL: 2 8.832

ALL DIMENSIONS ARE IN INCHES

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DRAWN: C. FORTENOT

DATE: 08/20/2021

APPROVED: J. RAMEY

DATE: 08/20/2021

MATERIAL GRADE: --

MATERIAL GRADE: --

MATERIAL GRADE: --

MATERIAL GRADE: --

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MATERIAL GRADE: --

KEYSTONE ENERGY TOOLS

TITLE:

KEYSTONE HYC-XR SLIP SEGMENT
MAIN COMPONENTS

SIZE:

PCOM NO:

337-355-4456

DWG NO:

E55511-XR-A

REV:

0

SCALE:

--

SHEET:

1 OF 1

7.0 HYC-CC-XR Slip Type Elevator/Assembly

PART NUMBER	DESCRIPTION	SIZE OF LINKS	WEIGHT(lbs.)
E55510-XR	HYC ELEVATOR LESS SLIP ASSEMBLY	2-1/4" - 3-1/2"	1200.00



HYC SLIP ASSEMBLIES

PART NUMBER	DESCRIPTION	WEIGHT(lbs.)
E55510-6	10 3/4" HYC SLIP ASSY. LESS RISER PLATE	265.00
E55510-7	10 3/4" X 9 5/8" HYC SLIP ASSY. LESS RISER PLATE	
E55510-5	10 3/4" HYC SLIP SEGMENTS ONLY (MATCHED SET OF 4)	200.00

HYC SETTING RINGS

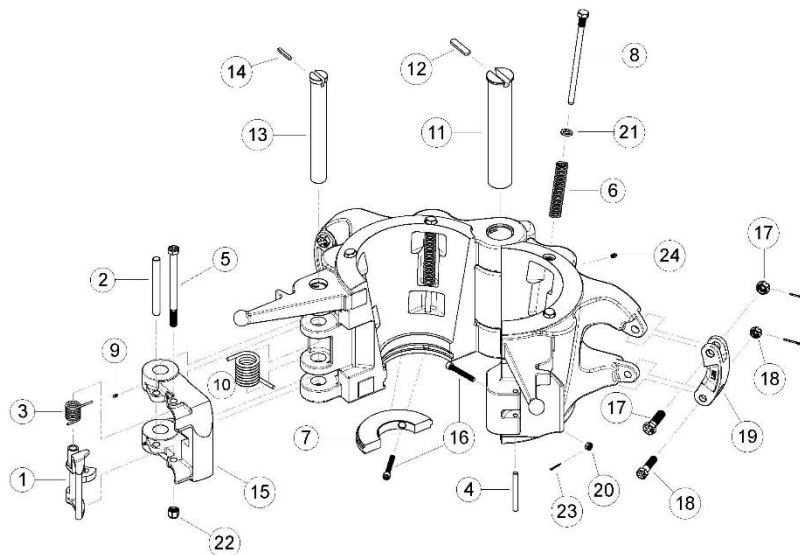
PART NUMBER	DESCRIPTION	# REQ.	WEIGHT(lbs.)
		1	
		1	
		1	
		1	
		1	
		1	
		1	
		1	

HYC BOTTOM GUIDE PLATES

PART NUMBER	DESCRIPTION	# REQ.	WEIGHT(lbs.)
		1	
		1	
		1	
		1	
		1	
		1	
		1	
		1	

Keystone ENERGY TOOLS

8.0 HYC-CC-XR Replacement Parts



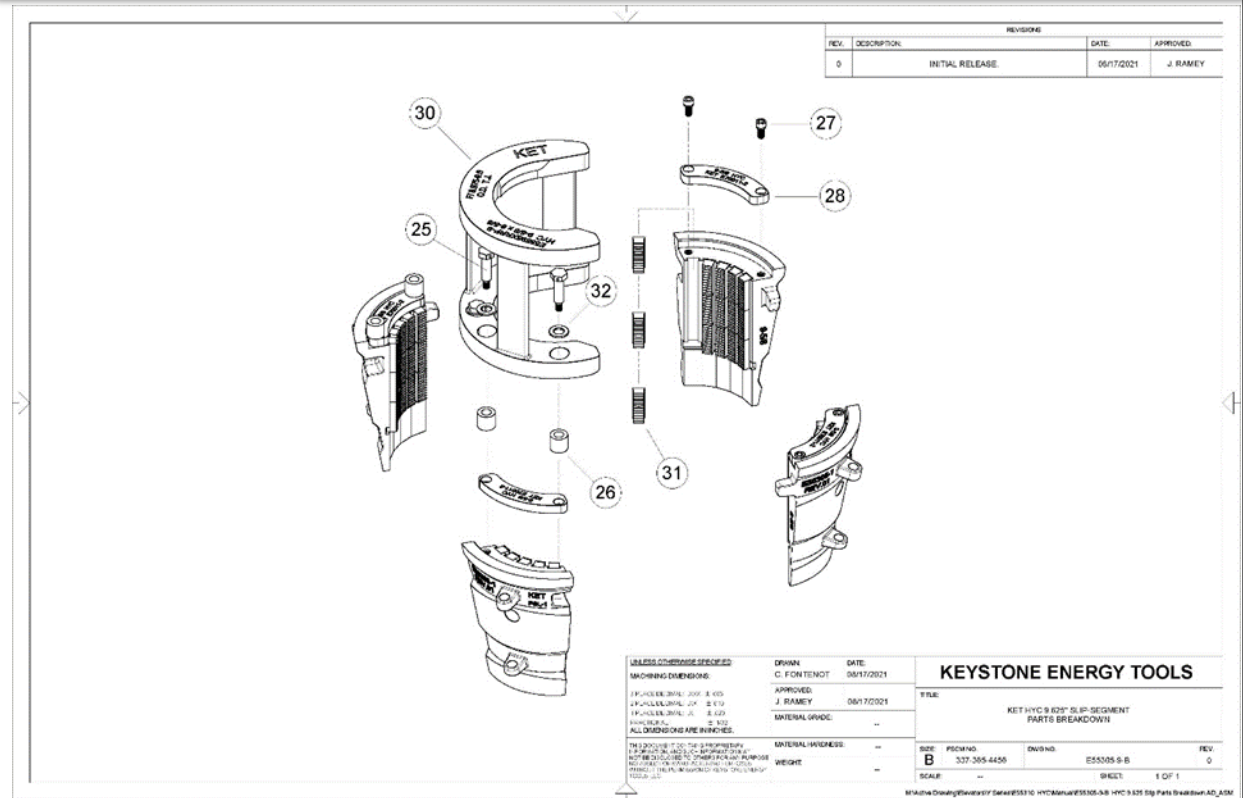
REVISIONS			
REV.	DESCRIPTION	DATE:	APPROVED:
0	INITIAL RELEASE.	02/02/2021	J. RAMEY

[illegible]

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
1	E13152	LATCH LOCK	1
2	E13185	SPRING STOP PIN	1
3	E13188	LATCH LOCK SPRING	1
4	E13190	DOOR LUG PIN	1
5	E15101	LATCH LOCK BOLT	1
6	E945044-3	HYC-CC SLIP SPRING	4
7	BOTTOM GUIDE PLATE	SEE CHART ON PAGE 14	
8	E24076	SLIP BOLT	4
9	E940308-1	GREASE ZERT F/LATCH	2
10	E34909	LATCH SPRING	1
11	E55312-300	HINGE PIN	1
12	E55504	HINGE PIN RETAINER	1
13	E55312	LATCH PIN	1
14	E55505	LATCH PIN RETAINER	1
15	N/A	N/A	N/A
16	E55508	BOTTOM GUIDE PLATE BOLTS	4
17	E8145-1	UPPER LINK BLOCK BOLT, NUT, & COTTER	2
18	E8145-2	LOWER LINK BLOCK BOLT, NUT, & COTTER	2
19	E9519	LINK BLOCK	2
20	E939484-5	CASTLE NUT F/GUIDE PLATE BOLT	4
21	E939354-6	LOCK WASHER FOR SLIP BOLT	4
22	E8150	LOCK NUT F/LATCH LOCK BOLT	1
23	E939672-17	COTTER PIN F/CASTLE NUT ON GUIDE PLATE BOLT	4
24	E940308-1	GREASE ZERT F/HINGE	1

Keystone ENERGY TOOLS

8.0 HYC-CC-XR Slip Replacement Parts



ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
25	E55501	SETTING PLATE BOLT	4
26	E55502	RUBBER BUSHING	4
27	E941271-73	INSERT RETAINER SCREWS	4
28	E70011-10	10 3/4" INSERT RETAINER	4
28	E70011-109	9 5/8" INSERT RETAINER	4
30	SETTING PLATE	SEE CHART ON PAGE 14	1
32	E55502-W	WASHER F/SETTING PLATE BOLT	4

INSERTS

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
31	E15660	10 3/4" X 10 3/4" BASIC INSERT	60
31	E33251	10 3/4" x 9 5/8" REDUCING INSERT	60
31	E15660	9 5/8" X 9 5/8" BASIC INSERT	60
31	E25474	9 5/8" X 8 5/8" INSERT	60

9.0 HYC-CC-XR Wear Data

PART NUMBER	E55510-XR
RATED CAPACITY	300 TON

STANDARD PINS

HINGE PIN PART #	E55301-300
TOTAL CLEARANCE(H)	0.045
HINGE PIN MIN. DIA. NEW	2.990
BORE DIA.MAX. NEW	3.010
BORE DIA.MAX.WORN	3.032

LATCH PIN PART #	E55302-300
TOTAL CLEARANCE(L)	0.045
LATCH PIN MIN. DIA. NEW	1.865
BORE DIA.MAX. NEW	1.885
BORE DIA.MAX.WORN	1.907

1/16" OVERSIZE PINS

HINGE PIN PART #	E55301-06
TOTAL CLEARANCE(H)	0.045
HINGE PIN MIN. DIA. NEW	3.052
BORE DIA.MAX. NEW	3.072
BORE DIA.MAX.WORN	3.094

LATCH PIN PART #	E55302-06
TOTAL CLEARANCE(L)	0.045
LATCH PIN MIN. DIA. NEW	1.994
BORE DIA.MAX. NEW	1.947
BORE DIA.MAX.WORN	1.969

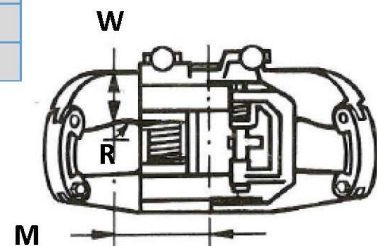
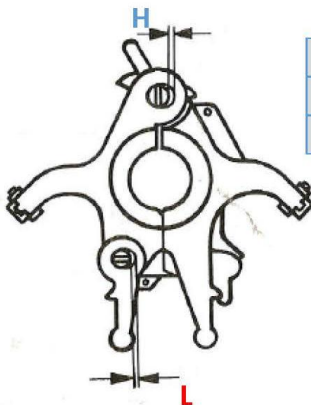
1/8" OVERSIZE PINS

HINGE PIN PART #	E55301-12
TOTAL CLEARANCE(H)	0.045
HINGE PIN MIN. DIA. NEW	3.114
BORE DIA.MAX. NEW	3.134
BORE DIA.MAX.WORN	3.156

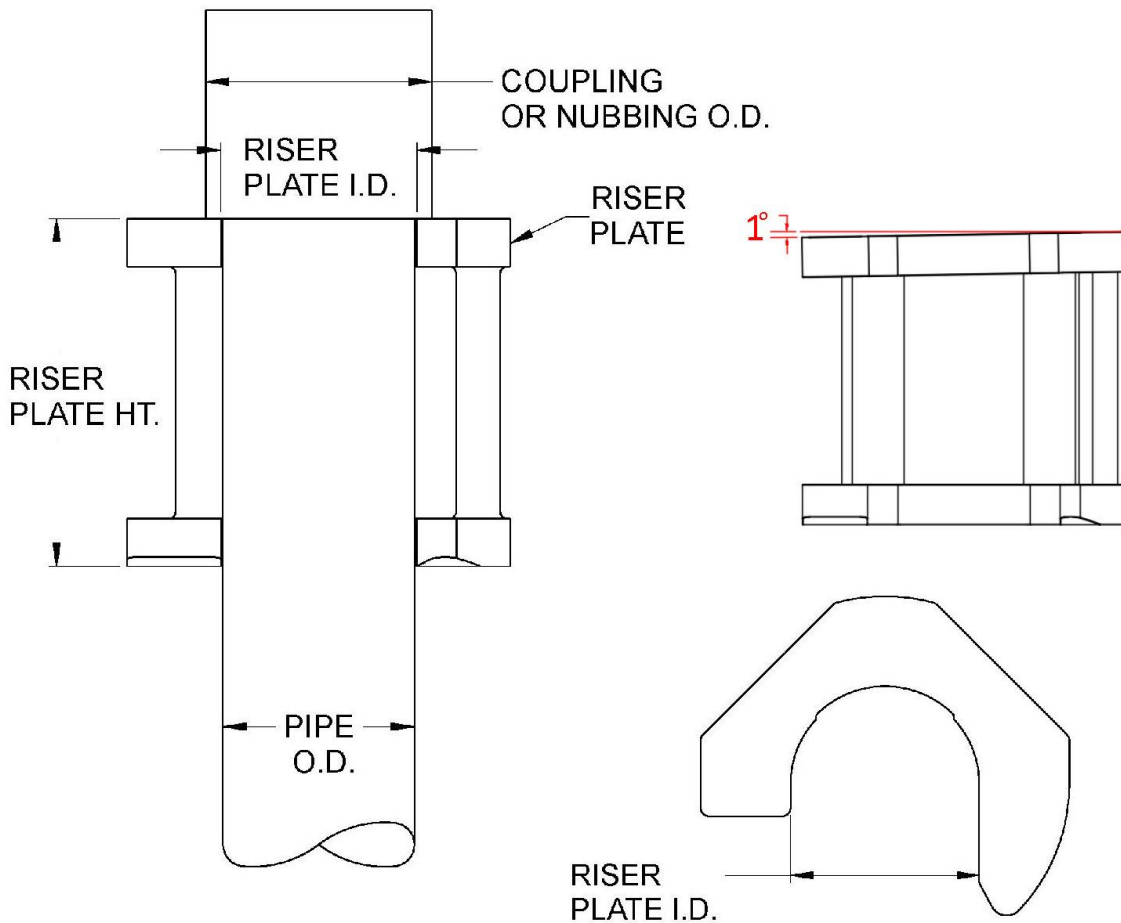
LATCH PIN PART #	E55302-12
TOTAL CLEARANCE(L)	0.045
LATCH PIN MIN. DIA. NEW	2.024
BORE DIA.MAX. NEW	2.039
BORE DIA.MAX.WORN	2.061

LIFTING EARS

DIMENSION (W) MIN	4.125
RADIUS -R	2.000
DIMENSION (M)	12.500



9.0 HYC-CC-XR Wear Data



LIFT NUBBING OD, COUPLING OD, OR TJ OD – 0.250" = MAX SETTING RING ID

**APPLICABLE ON YC/HYC CONVENTIONAL OR RISER SETTING PLATE*

CONNECTION LENGTH OR UPSET LENGTH +0.250" = RISER PLATE HEIGHT

VERTICAL DISTURBANCE TOLERANCE = 1° FROM 90

NOTE—RISER SETTING PLATES ARE CONNECTION SPECIFIC AND ARE ENGRAVED WITH THE CONNECTION DATA NAME AND SIZE, INCLUDING WEIGHT, AND RISER SETTING PLATE ID

WARNING—Above wear data is for standard KET setting plates. Any custom size setting plates data may vary based on setting plate ID and pipe size. Always consult with a KET sales representative before making presumptions based on this data.

10.0 Reception, Storage, Transport & Decommissioning

Reception

Check the tool immediately after reception and re-preserve the tool as required (try to have this completed withing 1 month).

Any exposed or non painted metal surfaces should be coated with a rust preventative to prevent any corrosion build up.

Storage

The tool should be stored or palletized in a clean and dry place to avoid all environmental elements. It is recommended to store in an indoor environment of 60 – 70 Deg F with max humidity of 80%. If the tool is to be stored outdoor, then a cargo container would be appropriate to ensure the tool is not exposed to weather conditions.

Preserve the tool by greasing all areas defined in the maintenance requirements per the manual.

During storage, the tool shall still be inspected annually per inspection requirements in the user's manual.

Transport

When lifting the tool do so only by using its lifting ears only. The best way of transporting the tool is in its original palletized state. Ensure the tool is banded down accordingly to prevent the possibility of potential dropped objects and broken shipments.

Decommissioning

The tool may contain grease, steel, rubbers, plastic, stainless steel, mild steel and several assembled components with undefined consistency or mixtures. The tool can be contaminated with drilling fluids, hydraulic fluids and preservatives. After the tool is decommissioned, it is recommended to disassemble the tool in a place where waste fluids can be contained and properly disposed of.

⚠WARNING: any fluids, mud, or grease are potentially unsafe when in contact with the skin. Always wear gloves and safety goggles when disassembling the tool.

1. Clean the tool with a steam cleaner.
2. It is recommended to disassemble the tool in a place where drainage for waste fluids is possible.

CERTIFICATE OF WARRANTY AND GUARANTEE OF QUALITY

KET warrants all materials and products manufactured to be free from defects in material and workmanship, under normal use and service, when installed, used, and serviced in the manner provided and intended by the seller for a period of twelve (12) months after delivery. Seller's obligation under this warranty is expressly limited to repair or replacement, at its option, of any materials or products, returned to the seller's plant in New Iberia, Louisiana and which are determined by the seller to be defective. All freight charges for return and reshipment shall be paid by the customer. A new warranty period shall not be established for repaired or replaced material or products; such items shall remain under warranty only for the remainder of the warranty period on the original materials or products. This is the sole warranty of the seller and no other warranty is either expressed or implied, in fact or by law, including any warranty as to the merchantability or fitness for a particular use or purpose.

In case of goods or parts not wholly of seller's manufacture, seller shall make available to the customer whatever warranty or guarantee is extended to seller for such goods or parts by the supplier or manufacturer thereof.

Seller will not assume responsibility or liability for any repairs, rebuilding, welding or heat treating done to its material or products outside of seller's plant, such work shall void all warranties. All parts used in the manufacture and /or final assembly of seller's materials or products are necessary for both safety and operational performance. Omission of any part or failure to replace any worn part may result in the malfunction and a consequent safety hazard for which seller disclaims any responsibility or liability for injuries or damage as a result thereof.

Buyer's sole and only remedy in regard to any defective materials or products shall be the repair or replacement thereof as herein provided, and seller shall not be liable for any consequential, special, incidental or punitive damages resulting from or caused by any defective materials, products or supplies.



For more information, please contact us at:

Keystone Energy Tools

3711 Melancon Rd.

Broussard, LA 70518

www.k-e-t.com

Office: 1-337-365-4411

Fax: 1-337-365-4456

Revision History

Rev	Date	Changes	By
0	01/26/2024	Original release	Cody H.
01	04/08/2024	Added warning about shock loading	Cody H.
02	06/12/2025	Updated hinge pin part#	Cody H.
03	08/29/2025	Added Setting Plate Wear Data	Cody H.